Before and after sanding, degrease well with RDL.A111 silicon remover.

Soft aluminium must be prepared with red Scotch-brite; hard aluminium must be sanded with sandpaper P280-320. The galvanized steel must be prepared with red Scotch-brite.

Prior to painting, iron or steel must be slightly sanded and remove completely calamine and rust. Before and after sanding, degrease well with RDL.A111 silicon remover.

The correct flash-off between coats must be confirmed in the technical data sheets. This can result in gloss drop and a poor finish.