

PRIMER ANTIRUGGINE AI FOSFATI DI ZINCO

Code	Binder	% by weight: Pigment/Binder
KPA.7142	KPA.7142	n.a.

Description

1K Synthetic Antirust Primer with Zinc Phosphate RAL 7042. Exceptional Anchoring and Anticorrosive properties. Very Fast Drying. Excellent overpaintability.

Recommended for

Suitable as primer for all Commercial and Industrial coatings.

Specific Weight Kg/Lt

1,4-1,5

VOC (g/Lt) product ready to use Dir. 2004/42/CE

IIA(I) (500)500

°Gloss

40

Application T°C

5-50

Pot-Life 20°C

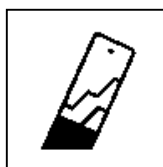
N.A.

Colour Code



RAL 7042

Application

SPRAY



Use graduated stick N.:

		10-25°C	25-35°C		By Vol.	By Weight	Vol. x Airles
	Product	KPA.7142	KPA.7142		3	100	4
	Hardener						
	Hardener						
	Thinner	RDL.P333	RDL.P333		1	20	1
	Viscosity (sF 4 20°C)				20	20	30

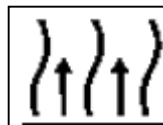
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KPA.7142
RAT. 7042

Conventional			
Gravity Feed	Suction Feed Spray	HVLP	Airless
1,7-1,9	1,8-2,0	1,7-1,9	1340/1740
3-4	4	0,7	48-180
3	3	2	1
5-10	5-10		
10-15	10-15	5-10	5-10
		10	10
16-18	16-18	16-18	
1	1	1	16-18
n.a.	n.a.		
		n.a.	n.a.
30-35	30-35	30-35	
60-120	60-120		50-70
7-8	7-8	7-8	



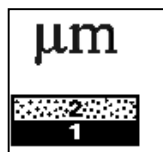
Nozzle (mm)
 Pression (bar)
 N. of Passes



Flash off (min) at 20°C
 Dust off (min) at 20°C



Drying Time at 20°C (h)
 Drying Time at 60°C (h)
 Drying Short IR (min x cm)



Dry microns per pass
 Micron secchi (min \ max)
 Theoretical yield (mq\lt) x 50

Sanding with Orbital



Dry Sanding with P320-P360; Wet Sanding with P400-P600

Polishing



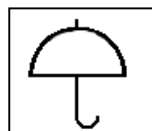
Overpaintable with...
 Max Time to overcoat at 20°C
 Min Time to overpaint in 20°C



Store free from frost



Store in cool place



Protect from umidity



Use fresh air mask