

# B118

# BUMPER PAINT BLACK

### Description

1K Special Finish with a fine textured effect and strong adhesion on hard plastics

Ideal to restore the original aspect of plastic bumpers and mouldings of cars, motos and industrial vehicles.

### Features

**Specific Weight Kg/Lt**

0,93

**VOC (g/Lt) product ready to use Dir. 2004/42/CE**

IIB(e)(840)720

**Gloss**

20-30

**Pot-Life 20°C**


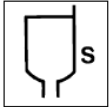
N.A.

**Colour**

Black

**Application**






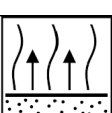


Spray gun

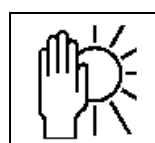
Mixing Ratio	10-20°	20-30°	30-35 °C	By Vol.	By Weight	Vol. x Airles
	Product	B118	B118	B118		
	Hardener					
	Thinner	B302	B301	B300	2:1	50%
	Viscosity (sF 4 20°C)			19		

# SCHEDA TECNICA

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	Gravity Feed	Suction Feed Spray	HVLP	Airless
 Nozzle (mm) Pression (bar) N. of Passes	1,3-1,4 3-4 2-3	1,4-1,6 4 2-3	1,3-1,4 0,7 2-3	1140/1350 48-144 1+1
 Flash off (min) at 20°C Dust off (min) at 20°C	5 5	5 5	5 5	10 10
 Drying Time at 20°C (h) Drying Time at 60°C (h) Drying Short IR (min x cm)	8-10 20' 	8-10 20' 	8-10 20' 	8-10 20' 
 Dry microns per pass Dry microns (min/max) Theoretical coverage per coat ("A" component)	20-25 50-60 8-9X 60µm	20-25 50-60 8-9X 60µm	20-25  8-9X 60µm	30-35  8-9X 60µm



### STORAGE

Store in a cool and dry place, away from heat



### HEALTH AND SAFETY REGULATIONS

Professional use only. Refer to the related safety data sheet.

All the data, news and suggestions here listed are to be considered accurate according to the results of our experiences; however, we are not responsible for the obtained results, since the condition of use can not be under our control. To obtain the best final result we recommend to use BETACOLOR products only for complete coatings cycles. On promiscuous cycles, with articles of other manufacturers, we aren't liable for any defects and/or anomalies. \* The yield indicated is intended for homogeneous and continuous surfaces, it is only indicative and influenced by several factors; always check with appropriate practical test